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Document ID: US 20020107295 A1

L10: Entry 1 of 8

File: PGPB

Aug 8, 2002

PGPUB-DOCUMENT-NUMBER: 20020107295

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20020107295 A1

TITLE: Breathable barrier films containing cavated fillers

PUBLICATION-DATE: August 8, 2002

INVENTOR-INFORMATION:

NAME CITY STATE COUNTRY RULE-47

Edmundson, Charles Edward Roswell GA US
Day, Bryon Paul Canton GA US

US-CL-CURRENT: 521/50

ABSTRACT:

A breathable, stretch-thinned barrier $\underline{\text{film}}$ having improved strength, processability and/or breathability is formed from a mixture of a thermoplastic polymer and cavated filler particles such as cyclodextrin. The cavated filler particles provide the $\underline{\text{film}}$ with enhanced breathability to water vapor due to their ring-like, conical, cylindrical or otherwise hollow molecular structure, yet the $\underline{\text{film}}$ remains substantially impermeable to aqueous liquids. The enhanced breathability occasioned by the cavated particles permits the use of relatively low filler levels and correspondingly high polymer levels, thereby enhancing the $\underline{\text{film}}$ strength. The filler may melt during extrusion of the molten polymer into a $\underline{\text{film}}$, facilitating smooth processing, and re-crystallize into particles after the $\overline{\text{film}}$ is formed and cooled.

Full Title Citation Front Reviews Classification Date Reference Sequences Attachments Claims (990) Draw Desc Image

2. Document ID: US 20020004350 A1

L10: Entry 2 of 8

File: PGPB

Jan 10, 2002

PGPUB-DOCUMENT-NUMBER: 20020004350

PGPUB-FILING-TYPE: new

DOCUMENT-IDENTIFIER: US 20020004350 A1

TITLE: Film having high breathability induced by low cross-directional stretch

PUBLICATION-DATE: January 10, 2002

INVENTOR - INFORMATION:

NAME	CITY	STATE	COUNTRY	RULE-47
Morman, Michael Tod	Alpharetta	GA	US	
Hwang, Patricia Hsiaoyin	Alpharetta	GA	US	
Ono, Audrie Tomoko	Atlanta	GA	US	
Welch, Howard Martin	Woodstock	GA	US	
Morell, Charles John	Roswell	GA	US	
Ohan, Faris	Knoxville	TN	US	
Potnis, Prasad Shrikrishna	Duluth	GA	US	
Daley, Michael Allen	Alpharetta	GA	US	
Conyer, Sjon-Paul Lee	Roswell	GA	US	

US-CL-CURRENT: 442/381; 428/910, 442/393, 442/394, 442/398, 442/400, 442/401,

<u>442/417</u>

ABSTRACT:

A breathable, substantially liquid impermeable film and laminate are provided for use in a wide variety of personal care garments and protective garments. The film, and laminate containing the film, are extendible in a cross-direction to a stretched width which is at least 25% greater than an original, unstretched width. The film and laminate have a first water vapor transmission rate of at least about 500 grams/m.sup.2-24 hours coinciding with the unstretched width. The film and laminate have a much higher second water vapor transmission rate which is at least about 225% of the first water vapor transmission rate, and not less than about 4000 grams/m.sup.2-24 hours, coinciding with a stretched width that is only 25% greater than the stretched width.

Fu8 Title	Offation From	nt Review Classificati	on Date Reference Sequences Att	achments

KMC Draw Desc Image

3. Document ID: US 6348258 B1

L10: Entry 3 of 8

File: USPT

Feb 19, 2002

US-PAT-NO: 6348258

DOCUMENT-IDENTIFIER: US 6348258 B1

TITLE: Breathable film having organic filler

DATE-ISSUED: February 19, 2002

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY Topolkaraev; Vasily Aramovich Appleton WI Harrington; Kevin Matthew Dunwoody GA Walton; Glynis Allicia Roswell GA Chi-Ching Ying; Sandy Roswell GA Hetzler; Kevin George Sparta NJ

 $\begin{array}{c} \text{US-CL-CURRENT: } \underline{428/317.9}; \ \underline{524/430}, \ \underline{524/503}, \ \underline{524/505}, \ \underline{524/507}, \ \underline{524/512}, \ \underline{524/512}, \\ \underline{524/514}, \ \underline{524/520} \end{array}$

ABSTRACT:

A breathable $\underline{\text{film}}$ having improved processing properties and reduced cost includes a breathable $\underline{\text{film-forming}}$ layer composition including a matrix polymer, a particulate

organic <u>filler</u>, and a compatibilizer. The <u>particulate</u> organic <u>filler</u> is incompatible with the matrix polymer and tends to agglomerate when mixed with the matrix polymer alone. The compatibilizer achieves thermodynamic equilibrium between the matrix polymer and <u>filler</u> within a defined <u>filler</u> particle size range suitable for producing stretched breathable <u>film</u>. The <u>film</u> processes more easily than breathable <u>films</u> containing inorganic <u>fillers</u>, and is less expensive to manufacture.

30 Claims, 5 Drawing figures Exemplary Claim Number: 1 Number of Drawing Sheets: 3

Full Title Citation Front Review Classification Date Reference Sequences Attachments

KMMC | Draw Desc | Image

4. Document ID: US 6245401 B1

L10: Entry 4 of 8

File: USPT

Jun 12, 2001

US-PAT-NO: 6245401

DOCUMENT-IDENTIFIER: US 6245401 B1

TITLE: Segmented conformable breathable films

DATE-ISSUED: June 12, 2001

INVENTOR-INFORMATION:

NAME	CITY	STATE	ZIP CODE	COUNTRY
Ying; Sandy Chi-Ching	Alpharetta	GA		
Boggs; Lavada Campbell	Marietta	GA		
Hetzler; Kevin George	Sparta	NJ		
Mildenhall; Glen Thomas	Marietta	GA		
Morman; Michael Tod	Alpharetta	GA		
Schiffer; Dan Kenneth	Marietta	GA		
Shawver; Susan Elaine	Roswell	GA		

US-CL-CURRENT: 428/58; 428/212, 428/218, 428/315.5

ABSTRACT:

Unitary $\underline{\text{films}}$ are provided having at least first and second $\underline{\text{film}}$ segments which extend adjacent one another and are permanently joined together. The first and second segments have different compositions whereby the unitary $\underline{\text{film}}$ includes distinct segments having varied physical properties such as, for example, varied levels of high water-vapor transmission rates and/or elasticity. The unitary $\underline{\text{films}}$ and $\underline{\text{laminates}}$ thereof are well suited for use as outer covers in personal care articles and various other barrier articles.

36 Claims, 17 Drawing figures Exemplary Claim Number: 1
Number of Drawing Sheets: 5

Full Title Citation Front Review Classification Date Reference Sequences Attachments

10880 Draw Desc Image

5. Document ID: US 6072005 A

L10: Entry 5 of 8 File: USPT Jun 6, 2000

US-PAT-NO: 6072005

DOCUMENT-IDENTIFIER: US 6072005 A

TITLE: Breathable films and process for producing them

DATE-ISSUED: June 6, 2000

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Kobylivker; Peter Michailovich Marietta GA Hetzler; Kevin George Alpharetta GA

US-CL-CURRENT: <u>525/240</u>; <u>524/536</u>

ABSTRACT:

A breathable $\underline{\text{film}}$ having improved physical and barrier properties includes a stretched impact modified polyolefin matrix and a $\underline{\text{particulate filler}}$. The impact modified polyolefin matrix includes at least one impact polypropylene copolymer, alone or in combination with other polymers. The $\underline{\text{film}}$, and $\underline{\text{laminates}}$ including the $\underline{\text{film}}$, provide excellent moisture breathability and excellent barrier to penetration by liquids. $\underline{\text{Laminates}}$ including the $\underline{\text{film}}$ may be used in diaper outercovers and other applications requiring breathability and resistance to penetration by liquids.

32 Claims, 5 Drawing figures Exemplary Claim Number: 1 Number of Drawing Sheets: 2

Full Title Citation Front Review Classification Date Reference Sequences Attachments

MMC | Draw Desc | Image |

6. Document ID: US 6045900 A

L10: Entry 6 of 8 File: USPT Apr 4, 2000

US-PAT-NO: 6045900

DOCUMENT-IDENTIFIER: US 6045900 A

TITLE: Breathable filled film laminate

DATE-ISSUED: April 4, 2000

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Haffner; William Bela Kennesaw GA McCormack; Ann Louise Cumming GA

 $\text{US-CL-CURRENT: } \underline{428/315.9}; \ \underline{428/316.6}, \ \underline{428/317.9}, \ \underline{428/332}, \ \underline{442/370}, \ \underline{442/394}, \ \underline{442/398}$

ABSTRACT:

A breathable barrier <u>laminate</u> is disclosed having a first <u>film</u> layer comprising a microporous breathable barrier <u>film</u>; a second <u>film</u> layer comprising a breathable filled <u>film</u> which comprises about 50% to about 70% by weight filler and an amorphous polymer such as an elastomeric ethylene polymer having a density less than 0.89

g/cm.sup.3; and a third fibrous layer comprising a breathable outer layer, such as a nonwoven web of spunbonded fibers. The multiple layers can be thermally laminated wherein laminate has a peel strength in excess of 200 grams and a WVTR in excess of 300 g/m.sup.2/day.

30 Claims, 3 Drawing figures Exemplary Claim Number: 1 Number of Drawing Sheets: 2

Full Title Citation Front Review Classification Date Reference Sequences Attachments

10000 Drain Desc Image

7. Document ID: US 6002064 A

L10: Entry 7 of 8

File: USPT

Dec 14, 1999

US-PAT-NO: 6002064

DOCUMENT-IDENTIFIER: US 6002064 A

TITLE: Stretch-thinned breathable films resistant to blood and virus penetration

DATE-ISSUED: December 14, 1999

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Kobylivker; Peter Michailovich Marietta GA Hetzler; Kevin George Alpharetta GA

US-CL-CURRENT: 604/367; 428/323, 428/327, 428/339, 604/358, 604/366

ABSTRACT:

A stretch-thinned polymeric $\underline{\text{film}}$ is formed from a mixture of a polymer matrix including a low crystallinity propylene polymer having not more than about 30% crystallinity, with a $\underline{\text{particulate filler}}$. The stretch-thinned $\underline{\text{film}}$ is breathable to water vapor yet resistant to penetration by liquids and viruses. The $\underline{\text{film}}$ can be laminated to a $\underline{\text{nonwoven web}}$, and is useful in a wide variety of medical apparel and related products.

49 Claims, 5 Drawing figures Exemplary Claim Number: 1 Number of Drawing Sheets: 2

Full Title Cilation Front Rememi Classification Date Reference Sequences Attachments

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8. Document ID: US 5955187 A

L10: Entry 8 of 8

File: USPT

Sep 21, 1999

US-PAT-NO: 5955187

DOCUMENT-IDENTIFIER: US 5955187 A

TITLE: Microporous film with liquid triggered barrier feature

DATE-ISSUED: September 21, 1999

INVENTOR-INFORMATION:

McCormack; Ann Louise Cumming GA Strack; David Craige Canton GA Shultz; Jay Sheldon Roswell GA Cartwright; William F. Roswell GA Blaney; Carol A. Roswell GA	NAME	CITY	STATE	ZIP CODE	COUNTRY
Shultz; Jay Sheldon Roswell GA Cartwright; William F. Roswell GA	McCormack; Ann Louise	Cumming	GA		
Cartwright; William F. Roswell GA	Strack; David Craige	Canton	GA		
	Shultz; Jay Sheldon	Roswell	GA		
Blaney; Carol A. Roswell GA	Cartwright; William F.	Roswell	GA		
	Blaney; Carol A.	Roswell	GA		

US-CL-CURRENT: $\frac{428}{315.5}$; $\frac{428}{315.7}$, $\frac{428}{315.9}$, $\frac{428}{316.6}$, $\frac{428}{317.1}$, $\frac{428}{317.9}$, $\frac{428}{319.3}$, $\frac{428}{913}$, $\frac{442}{370}$, $\frac{442}{372}$, $\frac{442}{374}$

ABSTRACT:

A self-regulating breathable microporous \underline{film} layer transmits water vapor at normal use conditions, and reduces or eliminates the vapor transmission when the vapor in the environment becomes excessive. The \underline{film} layer includes a voided polymer matrix and a plurality of fine water-swellable \underline{filler} particles disposed within the voids. When there is an excess of vapor, the filler particles swell to block or partially block transmission of vapor through the voids and the film layer.

59 Claims, 9 Drawing figures Exemplary Claim Number: 1 Number of Drawing Sheets: 4

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